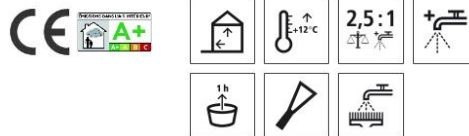


# Technical Data Sheet

## StoSilent Fix

Joint filler on a gypsum base for Sto acoustic panel systems



### Characteristics

**Area of application**

- interior
- for bonding the board joints of the StoSilent Distance acoustic system
- for filling the screw holes

**Properties**

- very good adhesive strength
- quick-drying
- good adhesion

**Appearance**

- matt

**Information/notes**

- do not mix with other materials
- consumption may vary depending on the system

### Technical data

Criterion	Standard / test specification	Value/ Unit	Notes
Density	EN ISO 2811	1.1 g/cm <sup>3</sup>	

The characteristic values stated are average values or approximate values. Due to the natural raw materials in our products, the stated values can vary slightly in the same delivery batch; this does not affect the suitability of the product for its intended use.

### Substrate

**Requirements**

The substrate must be firm, dry, clean, load-bearing, and free from sinter layers, efflorescence and release agents. Damp or not fully cured substrates can lead to defects in following layers, such as bubble formation or cracks. Therefore do not apply onto damp or soiled substrates.

**Preparations**

Before continuing work, let the Sto acoustic panel systems dry for at least 24 hours.

### Application

**Application temperature**      Lowest substrate and application temperature: +12 °C

# Technical Data Sheet

## StoSilent Fix

**Material preparation** Scatter the product into clean and cold water until the material becomes visible on the surface. Stir the material with a bucket trowel or similar to achieve application consistency.

The mixing vessel and mixer must be clean.

Consumption	Type of application	Approx. consumption	
	for small-format boards	0.50	kg/m <sup>2</sup>
for large-format boards	0.30	kg/m <sup>2</sup>	

Material consumption depends on the application, substrate, and consistency, among other factors. The stated consumption values are only to be used as a guide. If required, determine precise consumption values on the basis of the specific project.

**Application** applied using a cartridge, apply with filler scraper or cartridge, apply with a spatula

Put the mixed filler into a cartridge (e.g. Knauf tool, art. no. 9955-811, 9955-813) and apply it to the centre of the board edge through the nozzle. Alternatively, use a spatula to apply the material to the joints.

Evenly apply the mixed filler to the edges so that there is full-surface bonding over the entire edge thickness when the individual boards are jointed. Push the next board in from the side and bond it.

Do not press the filler onto the carrier rails.

After approx. 30 minutes knock off any protruding material. Do not spread out to zero thickness.

In glancing light the ceilings are not free from visible unevenness.

**Drying, curing, ready for next coat** Apply the mixed filler within 20 minutes as it then starts to harden. For this reason, only prepare as much material as can be applied within approx. 60 minutes. Then discard and start a new mixture.

**Cleaning the tools** Clean tools with water immediately after use.

**Notes, recommendations, special information, miscellaneous** Observe the general Sto application guidelines for StoSilent acoustic systems. They are available from Sto SE & Co. KGaA.

Dirty containers and tools shorten the period of application.

Do not apply already set material. StoSilent Fix cannot be made reworkable by adding water or stirring.

Installation/coating must only be carried out after prior instruction.

### Delivery

**Colour shade** natural white

# Technical Data Sheet

## StoSilent Fix

**Packaging** sack

### Storage

**Storage conditions** Store in dry conditions.

**Storage life** The quality of the product in its original container is guaranteed until the maximum storage life has expired. The storage life information is included in the batch number on the container.  
 Explanation of batch no.:  
 digit 1 = last digit of the year, digits 2 + 3 = calendar week  
 Example: 9450013223 - storage life ends week 45 in 2019

### Identification

**Product group** Filler

**Safety** Observe the Safety Data Sheet!

### Special notes

The information in this Technical Data Sheet serves to ensure the product's intended use, or its suitability for use, and is based on our findings and experience. Users are nevertheless responsible for establishing the product's suitability and use.

Applications not specifically mentioned in this Technical Data Sheet are permissible only after prior consultation. Where no approval is given, such applications are at the user's own risk. This applies in particular when the product is used in combination with other products.

When a new Technical Data Sheet is published, all previous Technical Data Sheets are no longer valid. The latest version is available on the Internet.

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